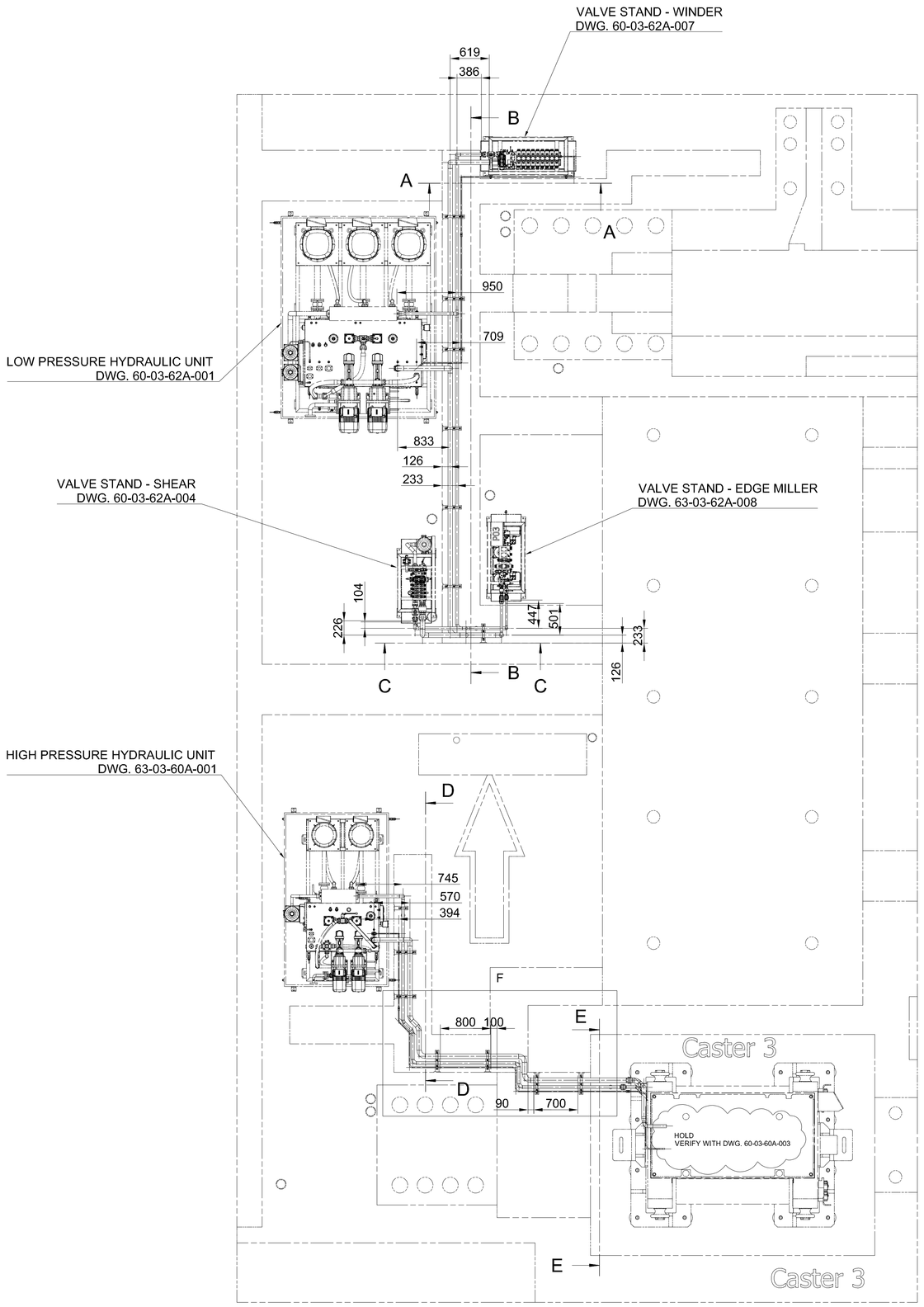
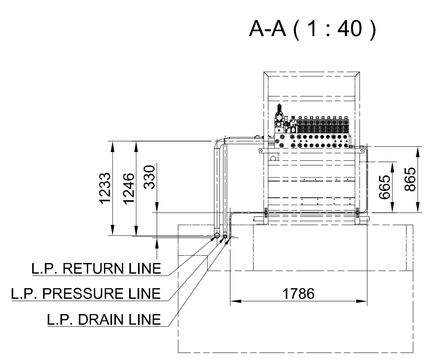
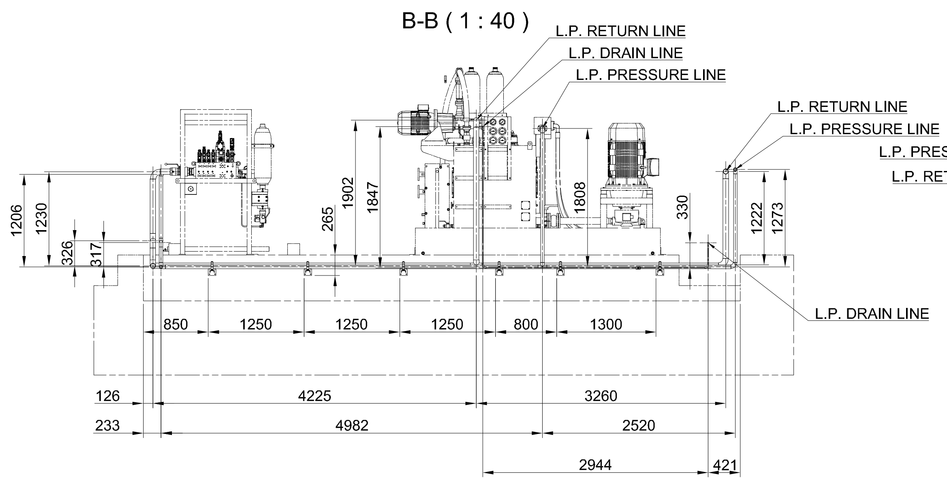
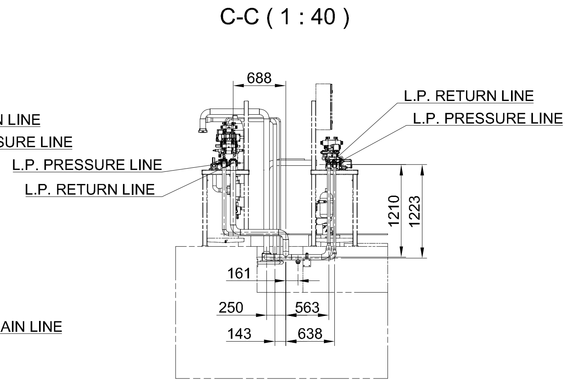
GENERAL MACHINING TOLERANCE - GRADE MEDIUM (UNI 5307-63) TOLLERANZA GENERALE DI LAVORAZIONE - GRADO MEDIO (UNI 5307-63)										
Size	above up to	Gruppo di dimensioni	oltre fino a	0 6	6 30	30 120	120 315	315 1000	1000 2000	2000 4000	4000
Tolerance	Scostamenti			±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3

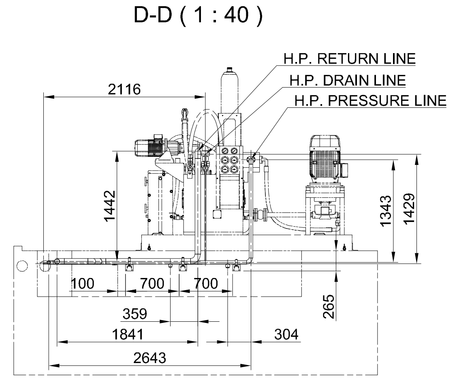
REMOVE SHARP EDGES TOGLIERE SPIGOLI VIVI		
Chamfer Smusso	0.5x45°	R=0.5

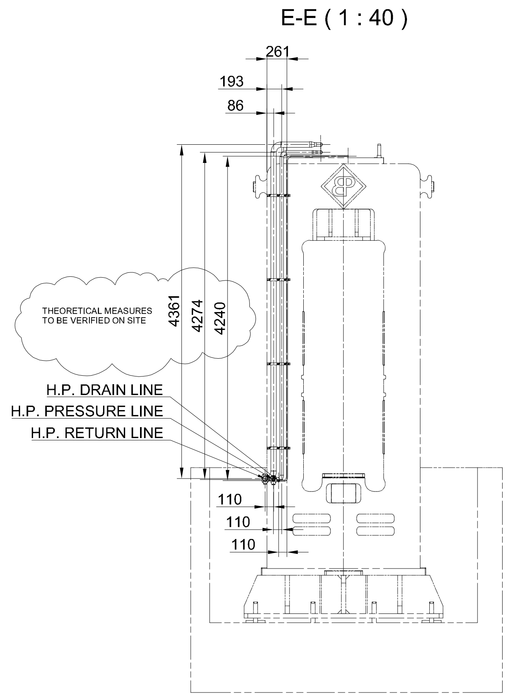


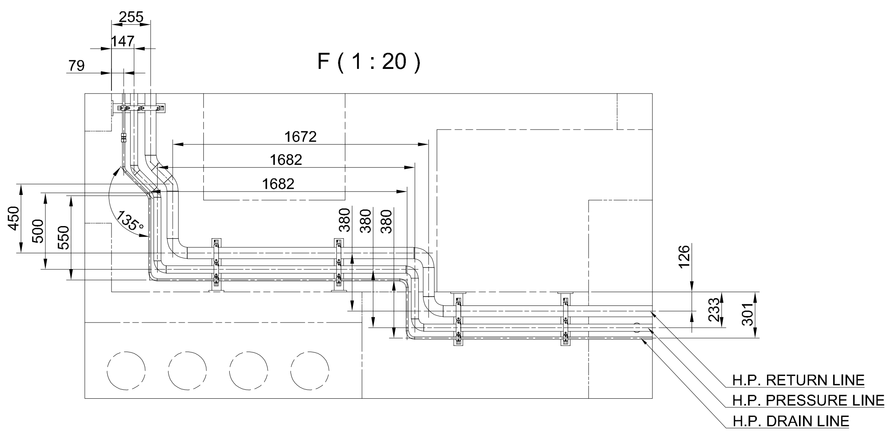












Item	Description	Q.ty	Material	Standard
302	Support	1	Carbon Steel	60-03-00A-102
301	Support	4	Carbon Steel	60-03-00A-101
300	Support	9	Carbon Steel	60-03-00A-100
207	Chemical Bolt	56	TRADE	CHEMICAL BOLT M12
206	Mounting Rail	13	Carbon Steel	STAUFF ts_14 L=300mm
205	Mounting Rail	4	Carbon Steel	STAUFF ts_14 L=255mm
204	Mounting Rail	1	Carbon Steel	STAUFF ts_14 L=135mm
203	Mounting Rail	2	Carbon Steel	STAUFF ts_14 L=125mm
202	Rail mounting clamp standard series DIN 3015	17	Polypropylene	STAUFF sm_773_pp-dp-as_m_w3
201	Rail mounting clamp standard series DIN 3015	18	Polypropylene	STAUFF sm_648_3_pp-dp-as_m_w3
200	Rail mounting clamp standard series DIN 3015	15	Polypropylene	STAUFF sm_216_pp-dp-as_m_w3
138	Long Radius 90° Elbow	7	Stainless steel AISI 304	ASME B16.9 elbow 90° 1 1/2 sch.160
137	SAE 3000 BSP THREADED FLANGE	1	Stainless steel	3/4 SAE3000 THREAD 3/4 BSP
136	SAE 3000 S.W. FLANGE	2	Stainless steel	2.1/2 SAE3000 S.W.
135	SAE 3000 B.W. FLANGE	1	Stainless steel	2.1/2 SAE3000 B.W. SCH.80
134	SAE 3000 B.W. DOUBLE FLANGE	1	Stainless steel	2.1/2_SAE3000 B.W. SCH.40
133	SAE 3000 BSP THREADED FLANGE	1	Stainless steell	1.1/4_SAE3000 THREAD 1.1/4 BSP
132	SAE 6000 B.W. FLANGE	1	Stainless steel	1.1/2_SAE6000 B.W. SCH.160
131	SAE 6000 B.W. DOUBLE FLANGE	1	Stainless steel	1.1/2_SAE6000 B.W. SCH.160
130	Seal ring Walform type	9	Viton	seal ring WF-WD16 S VI
129	Plug	6	Stainless steel	VST11ED71 PARKER
128	Threadolet CL6000 INOX thread BSP	3	AISI 304	Threadolet_Reducing_CL6000-1-1 1/2 - 1 1/4
127	Threadolet CL3000 INOX thread BSP	3	AISI 304	Threadolet_Reducing_CL3000-2 1/2 - 2-1
126	Stud connector	3	Stainless steel	GE16SREDOMD71 PARKER
125	Straight union connector	3	Stainless steel	G16571X PARKER
124	Male / Female adapter thread BSP	1	Stainless steel	3_4 x 1_2 INOX ISO 4144
123	Male / Female adapter thread BSP	1	Stainless steel	1 1_4 x 1_2 INOX ISO 4144
122	Equal Tee	2	Stainless steel AISI 304	ASME B16.9 T 2 1/2 sch.40
121	Equal Tee	2	Stainless steel AISI 304	ASME B16.9 T 1 1/2 x sch.80
120	Long Radius 90° Elbow	17	Stainless steel AISI 304	ASME B16.9 elbow 90° 2 1/2 sch.40
119	Long Radius 90° Elbow	1	Stainless steel AISI 304	ASME B16.9 elbow 90° 1 sch.80
118	Long Radius 90° Elbow	1	Stainless steel AISI 304	ASME B16.9 elbow 90° 1 1/4 sch.160
117	Long Radius 90° Elbow	1	Stainless steel AISI 304	ASME B16.9 elbow 90° 1 1/4 sch.40
116	Long Radius 90° Elbow	1	Stainless steel AISI 304	ASME B16.9 elbow 90° 1 1/2 sch.40
115	Long Radius 90° Elbow	8	Stainless steel AISI 304	ASME B16.9 elbow 90° 1 1/2 sch.80
114	Long Radius 45° Elbow	3	Stainless steel AISI 304	ASME B16.9 elbow 45°2 1/2 sch.40
113	Long Radius 45° Elbow	3	Stainless steel AISI 304	ASME B16.9 elbow 45°1 1/2 sch.160
112	Concentric reducer	1	Stainless steel AISI 304	ASME B16.9 2 1/2 x 1 1/4 - Schedule 40
111	Concentric reducer	1	Stainless steel AISI 304	ASME B16.9 2 1/2 x 1 1/2 - Schedule 80
110	Concentric reducer	1	Stainless steel AISI 304	ASME B16.9 2 1/2 x 1 1/2 - Schedule 40
109	Concentric reducer	1	Stainless steel AISI 304	ASME B16.9 1 1/2 x 1 1/4 - Schedule 160
108	Concentric reducer	1	Stainless steel AISI 304	ASME B16.9 1 1/2 x 1 - Schedule 80
107	Pipe 16x2 DIN EN 10216-5	26 m	Stainless steel AISI 304	DIN EN 10216-5 16x2
106	Pipe ANSI/ASME B36.19M Tubo 2 1/2 - Schedule 40S	28 m	Stainless steel AISI 304	ANSI/ASME B36.19M Tubo 2 1/2 - Schedule 40S
105	Pipe ANSI/ASME B36.19M Tubo 1 1/4 - Schedule 40S	2 m	Stainless steel AISI 304	ANSI/ASME B36.19M Tubo 1 1/4 - Schedule 40S
104	Pipe ANSI/ASME B36.19M Tubo 1 1/4 - Schedule 160S	1 m	Stainless steel AISI 304	ANSI/ASME B36.19M Tubo 1 1/4 - Schedule 160S
103	Pipe ANSI/ASME B36.19M Tubo 1 1/2 - Schedule 80S	16 m	Stainless steel AISI 304	ANSI/ASME B36.19M Tubo 1 1/2 - Schedule 80S
102	Pipe ANSI/ASME B36.19M Tubo 1 1/2 - Schedule 40S	1 m	Stainless steel AISI 304	ANSI/ASME B36.19M Tubo 1 1/2 - Schedule 40S
101	Pipe ANSI/ASME B36.19M Tubo 1 1/2 - Schedule 160S	16 m	Stainless steel AISI 304	ANSI/ASME B36.19M Tubo 1 1/2 - Schedule 160S
100	Pipe ANSI/ASME B36.19M Tubo 1 - Schedule 80S	2 m	Stainless steel AISI 304	ANSI/ASME B36.19M Tubo 1 - Schedule 80S

NOTE:

ALL MEASUREMENTS MUST BE CAREFULLY CHECKED ON SITE

Q.TY.	MCM			610,0 kg
	Disegnato	Verificato	Autorizzato	Materiale	Massa
DENOMINAZIONE DITTA	Descrizione: Interconnecting piping for hydraulic system H.P. & L.P. Caster3			
COMMESSA N.	Disegno N. 60-03-00A-050		Scala: 1:40	
			Revisione: 0	
DIS. ASSEMB.			Foglio: 1 di 2	

A termine di legge e' rigorosamente vietato riprodurre o comunicare a terzi il contenuto del presente disegno

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Tel. 039/6052 FAX 039/681573 - e-mail: bruno.pinnetti@fornipress88.com

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